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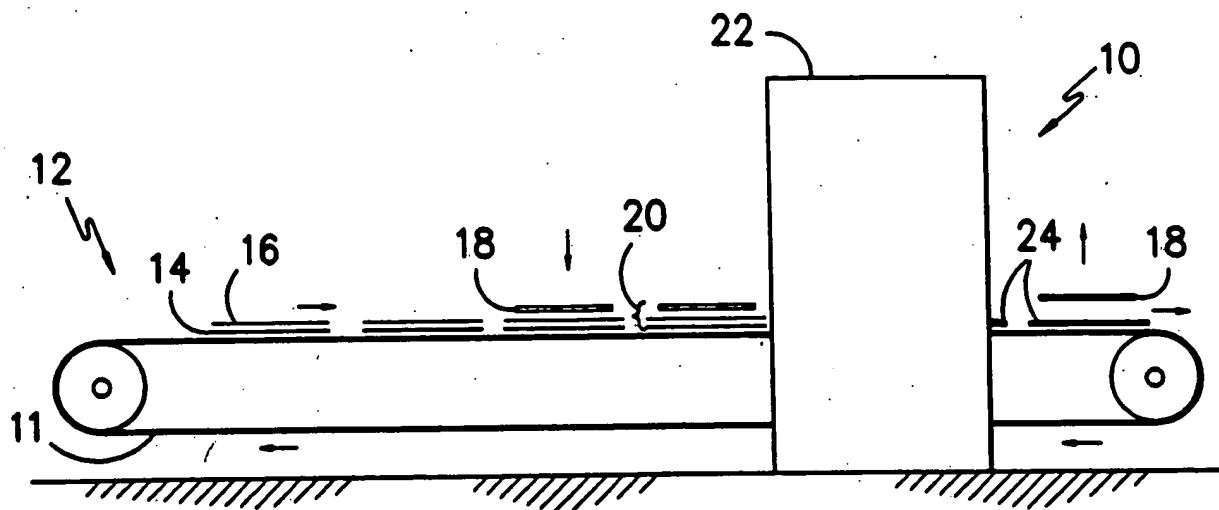


FIG. -1-

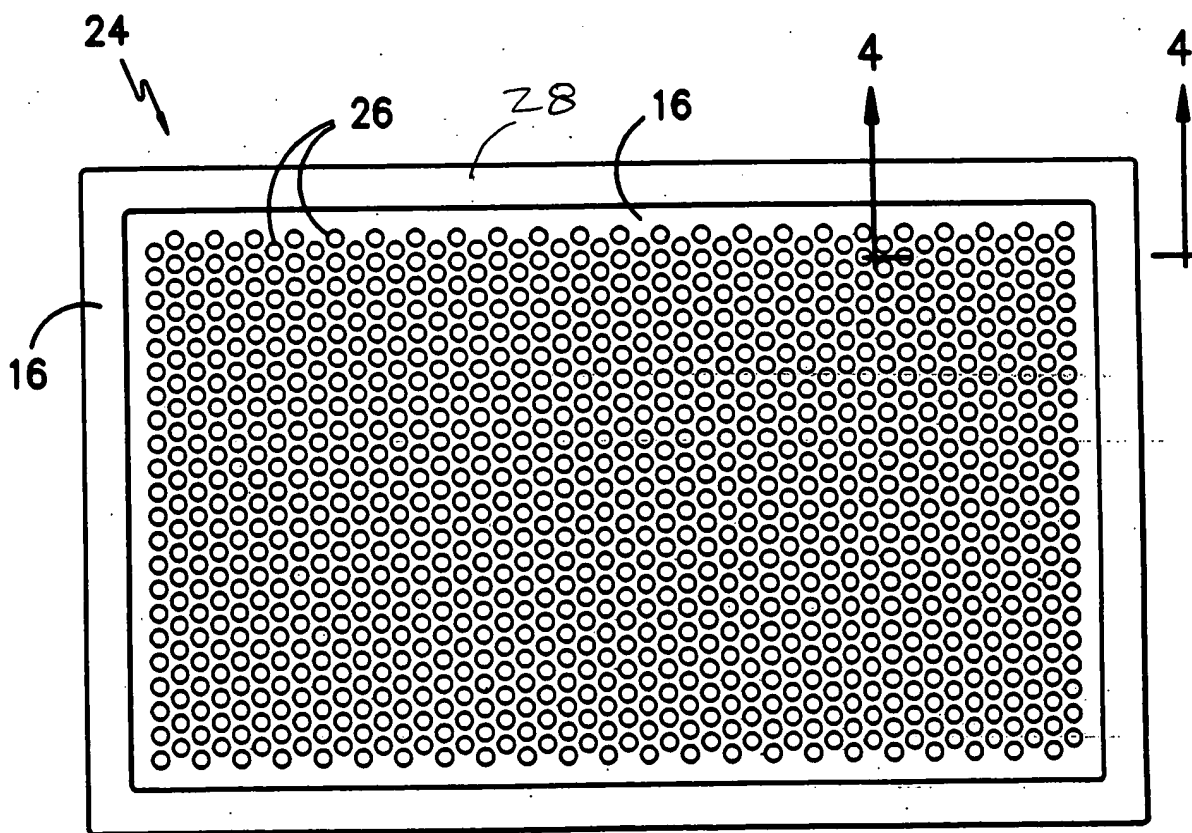
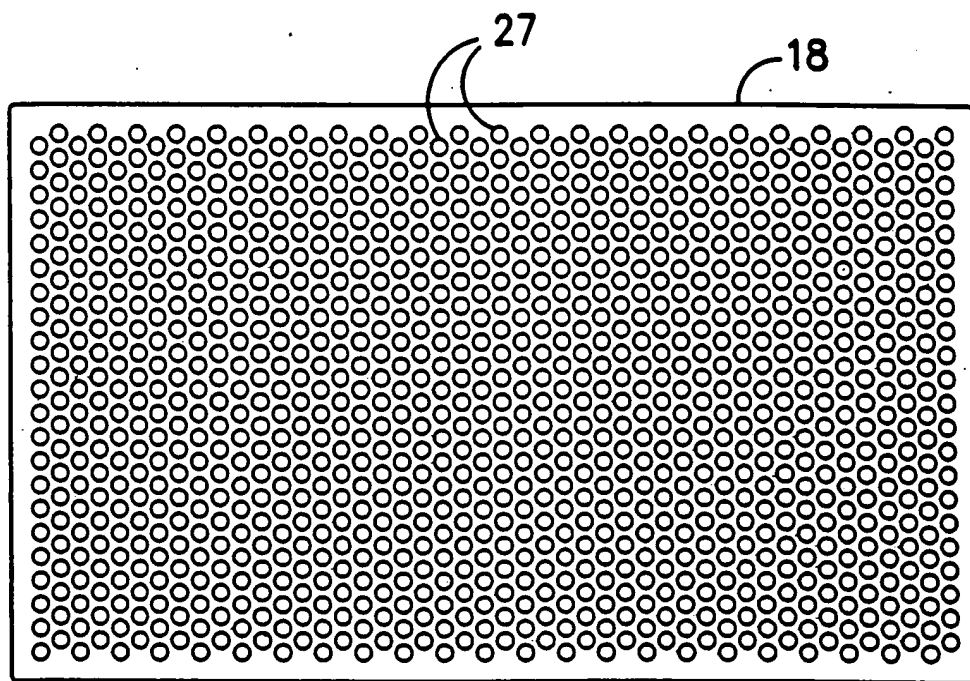


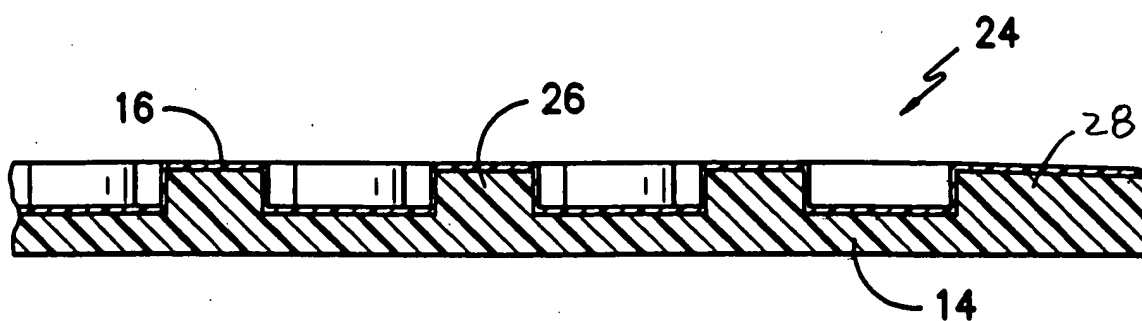
FIG -2-

004260" 25T24960

002260" 25T24960



*FIG. -3-*



*FIG. -4-*

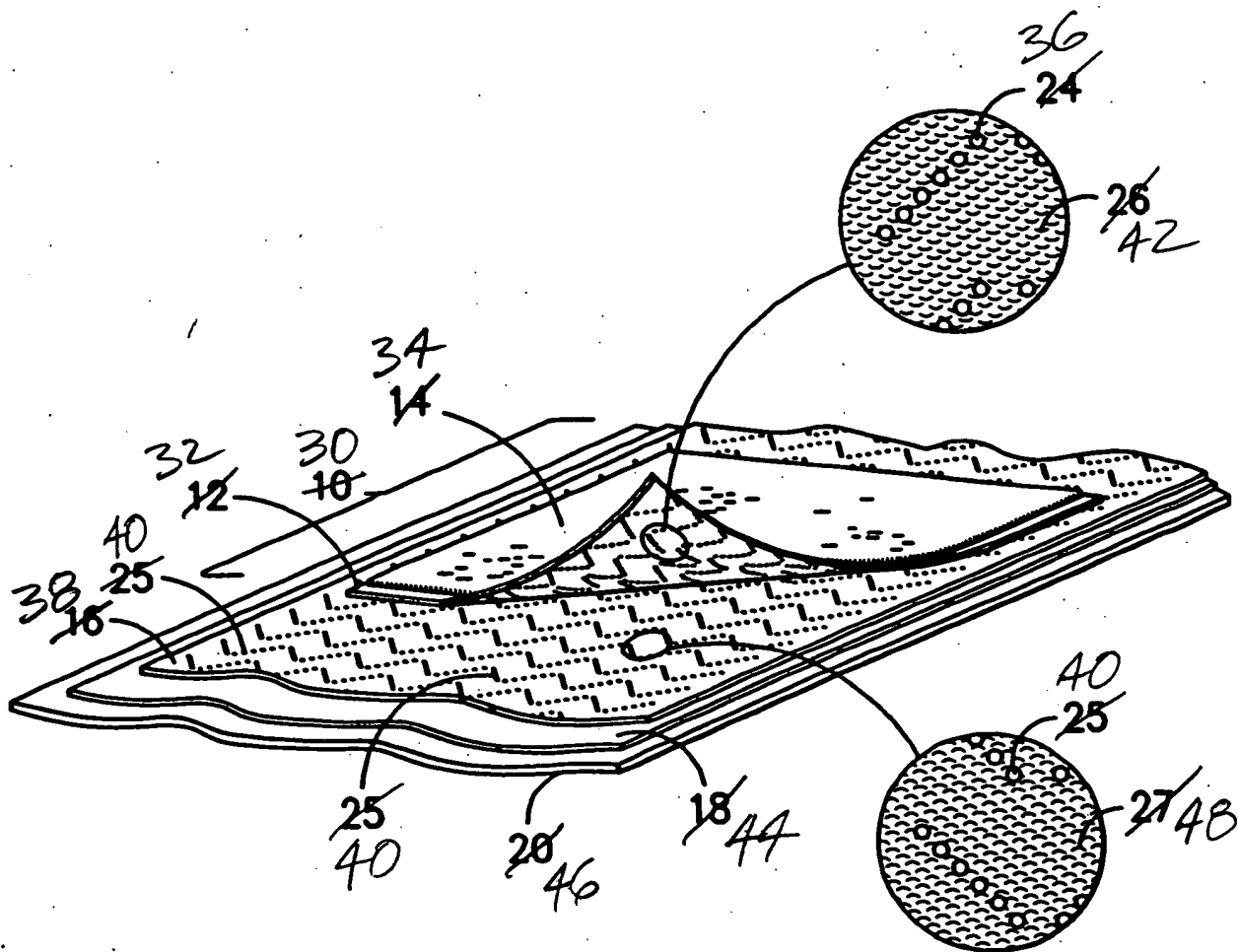


FIG. - 5 -

002250"2522960

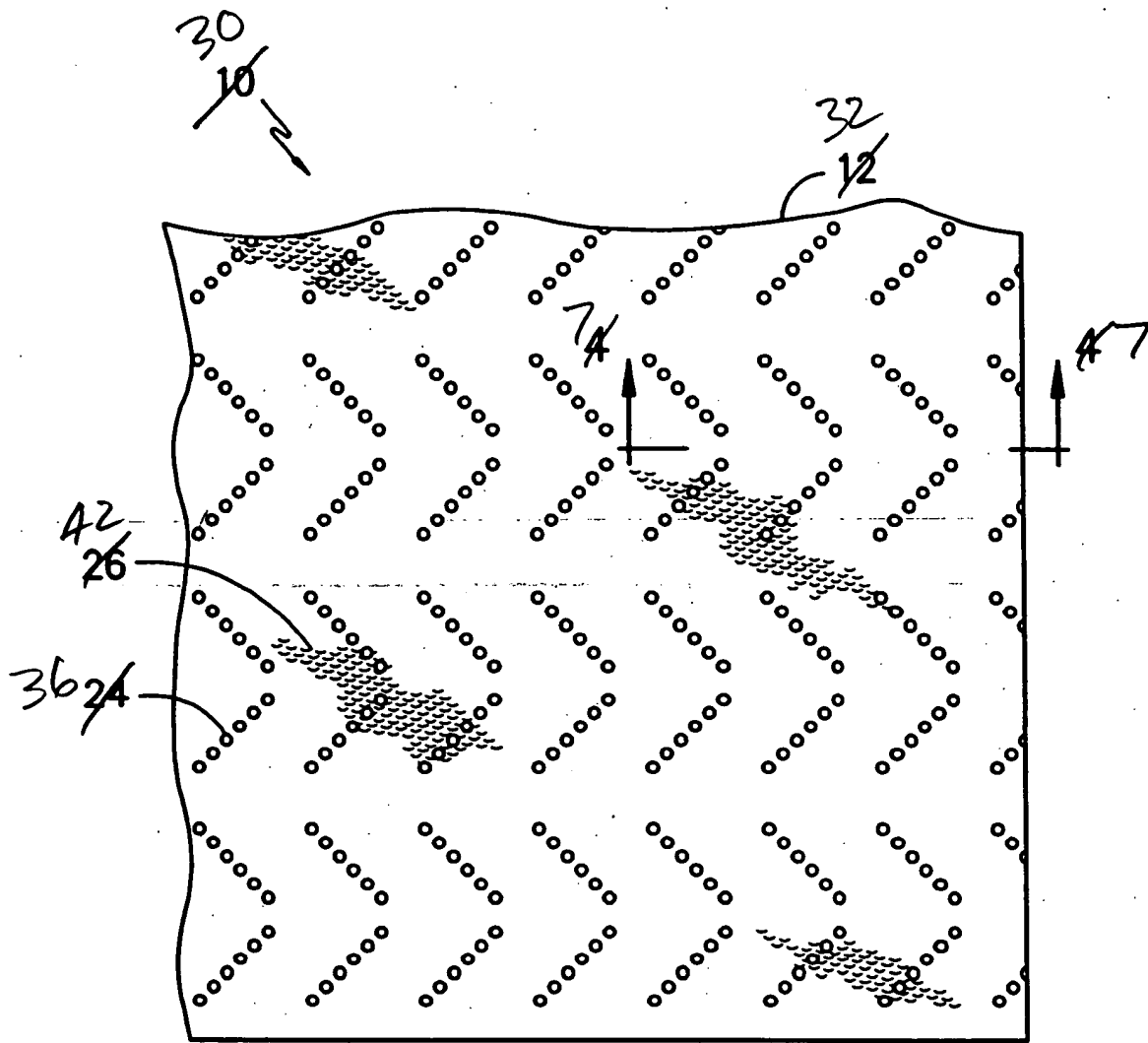


FIG. -6-

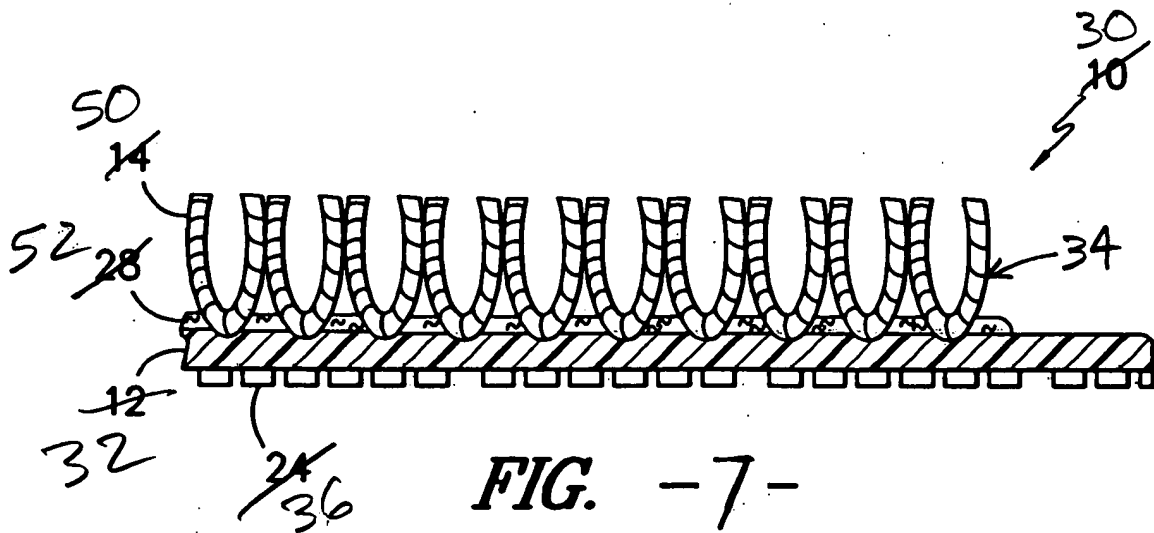


FIG. -7-

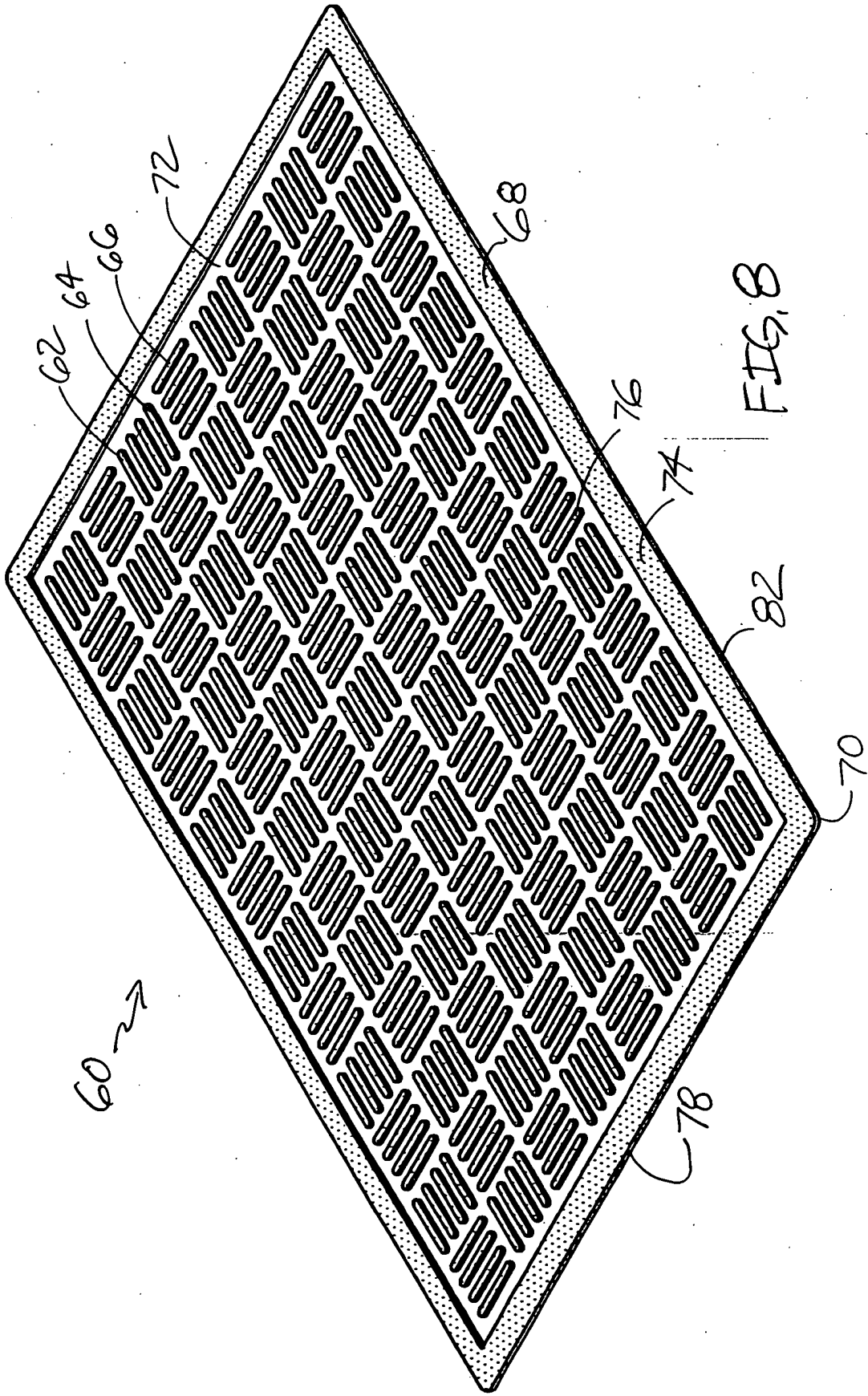
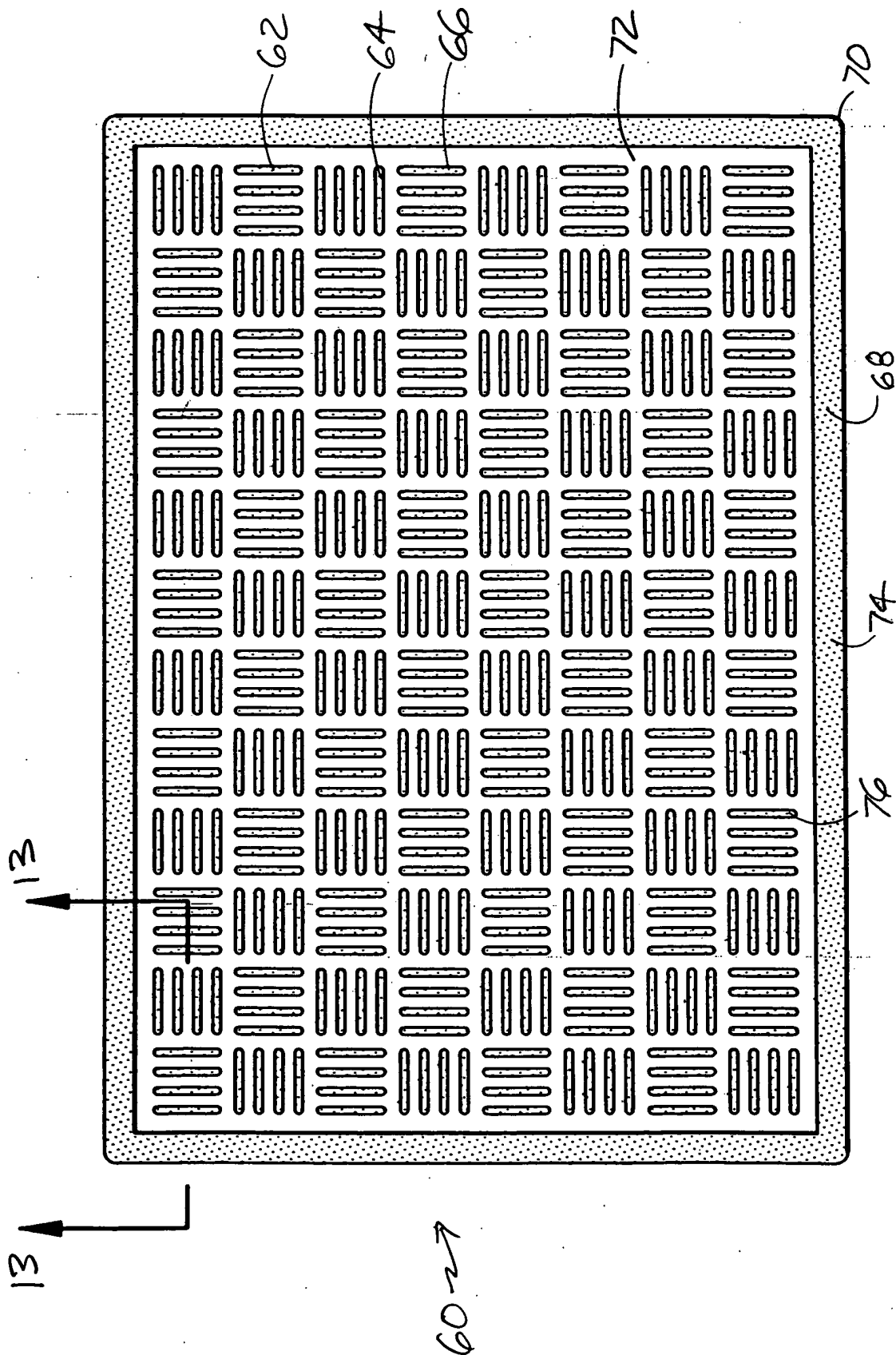


FIG. 8



60~>

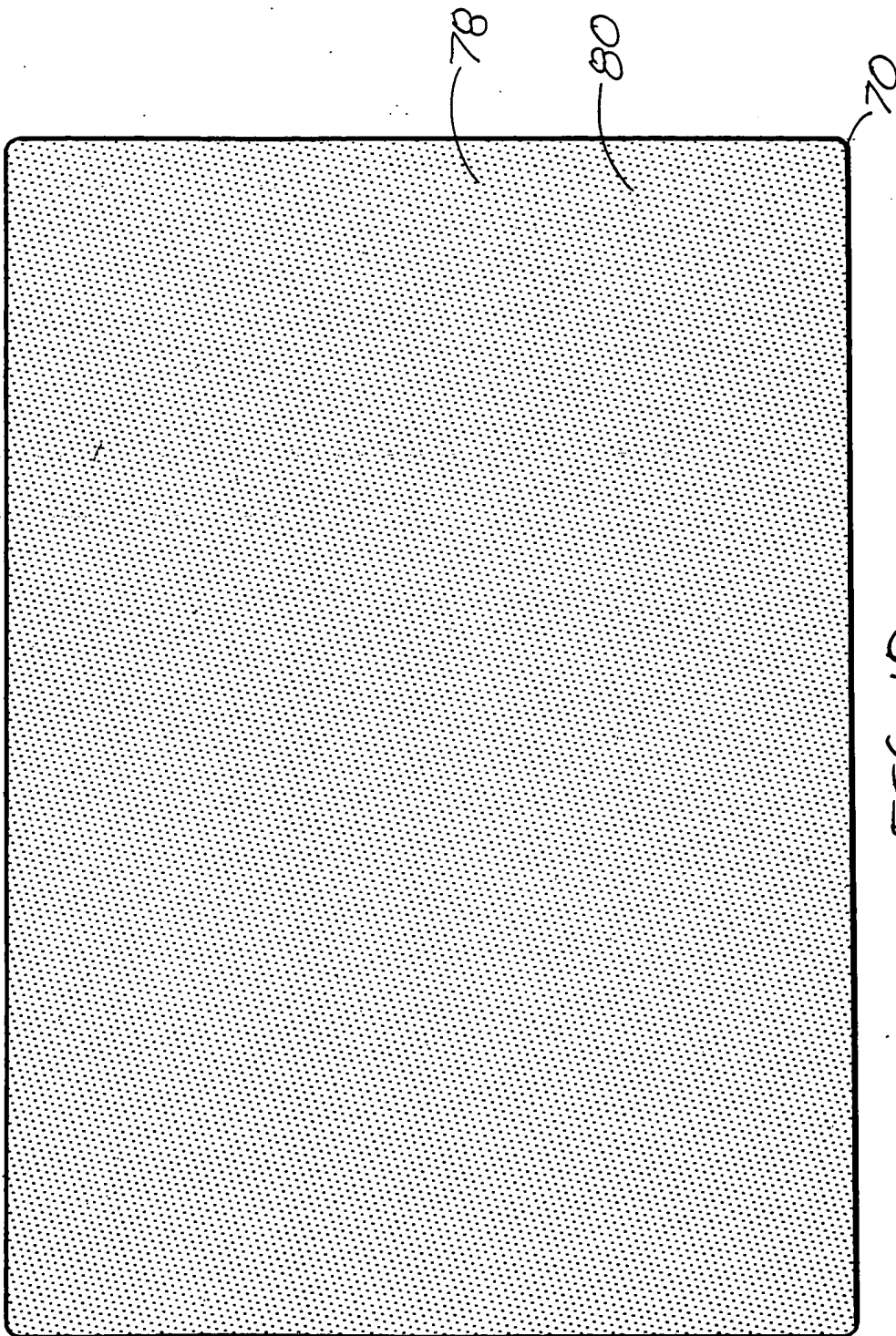
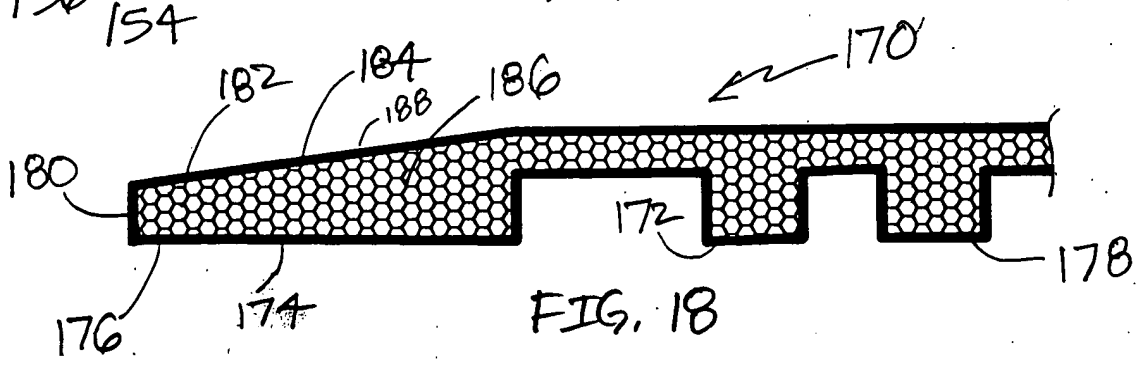
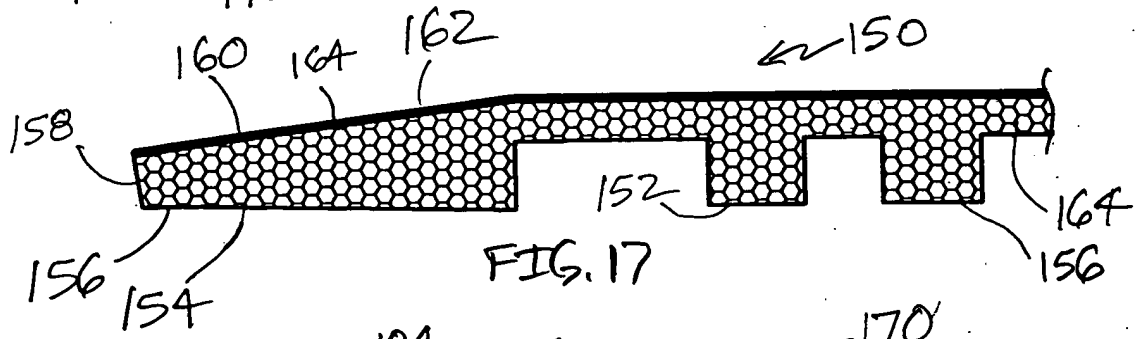
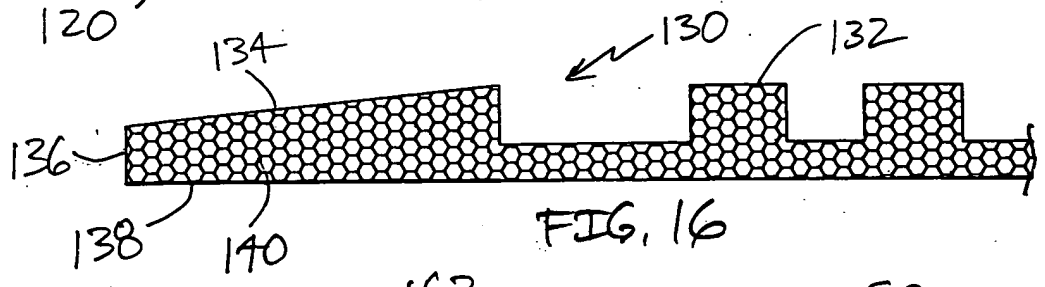
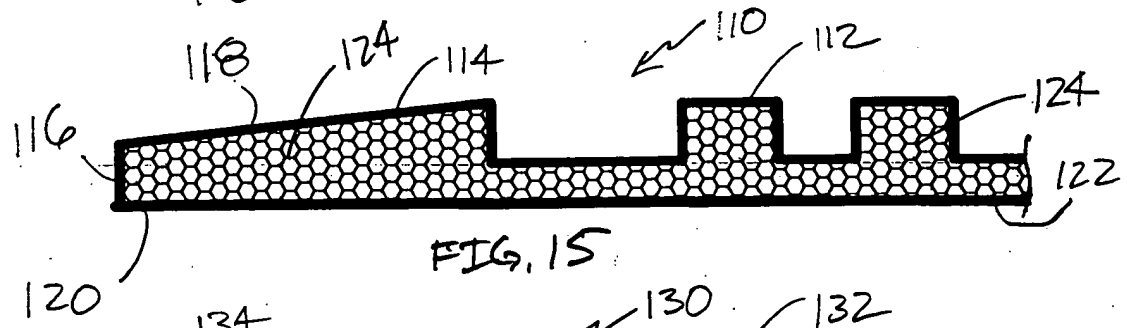
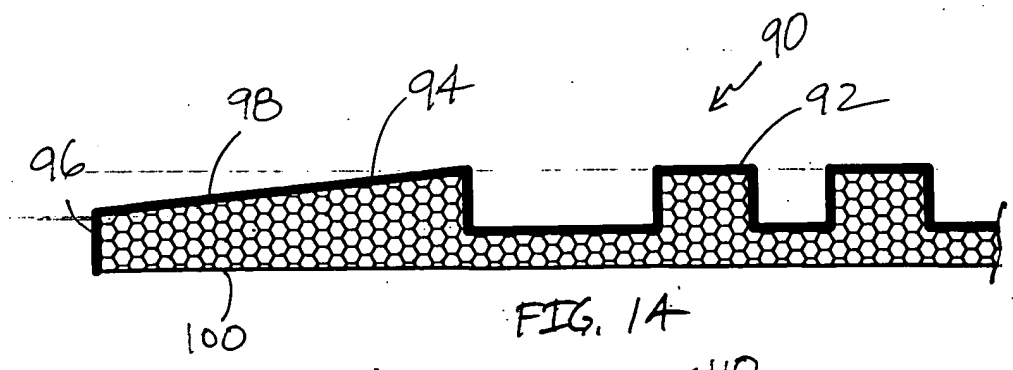
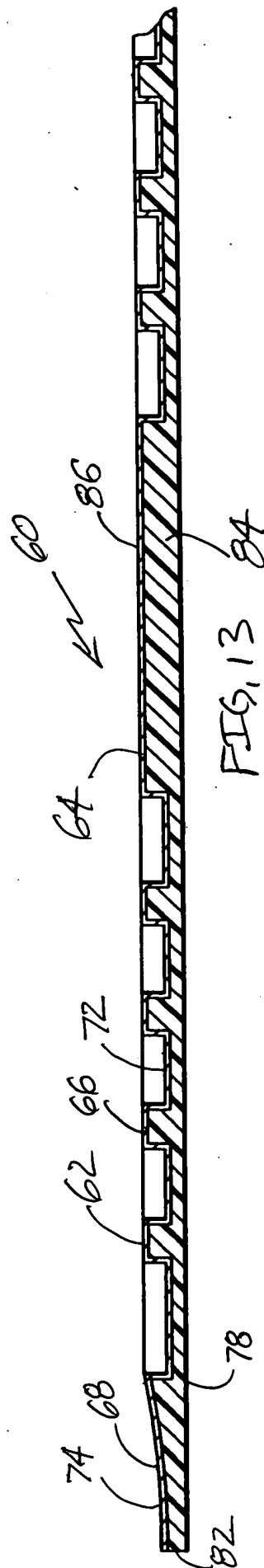
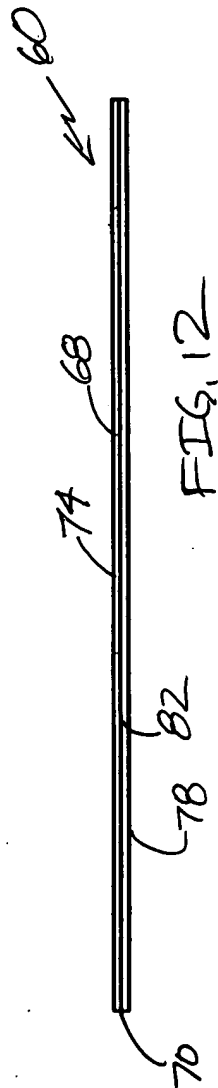
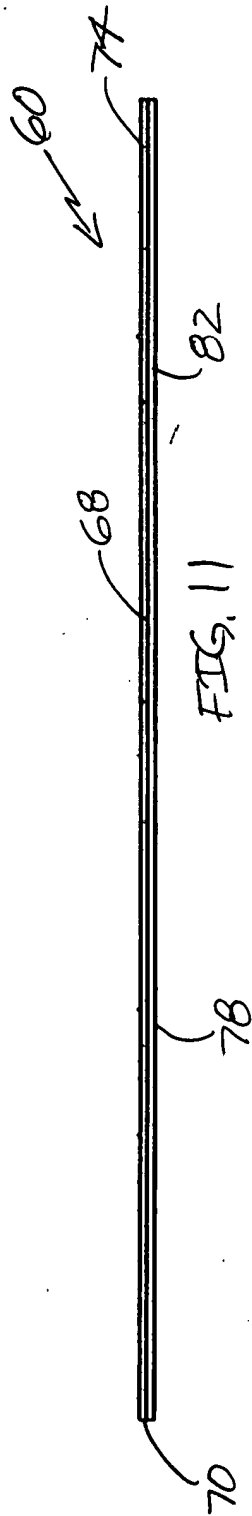


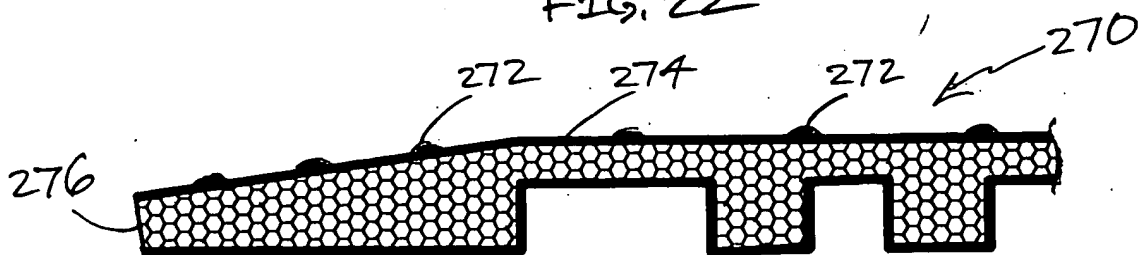
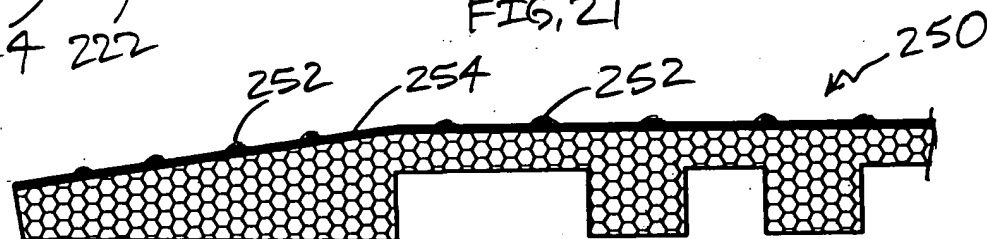
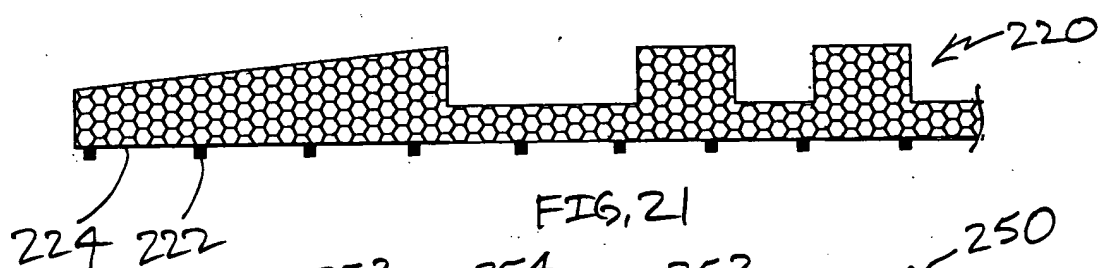
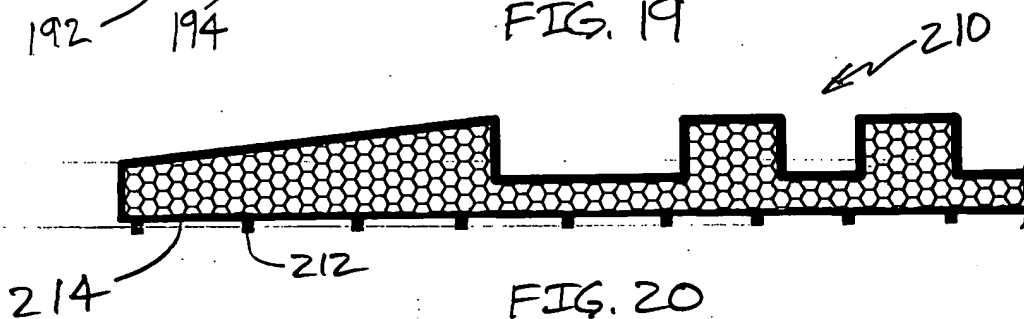
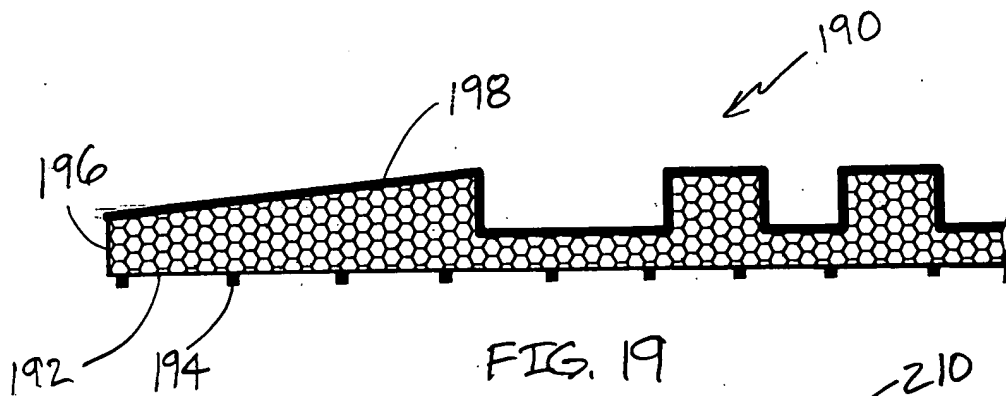
FIG. 10

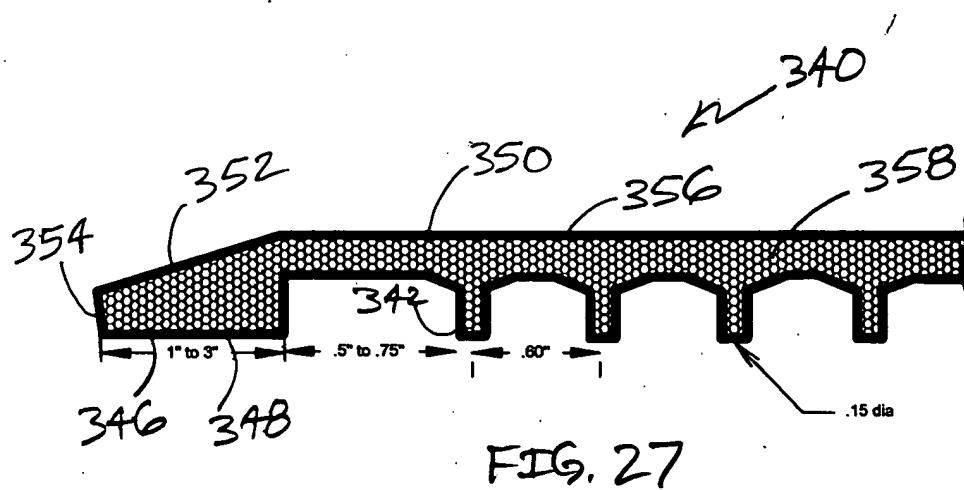
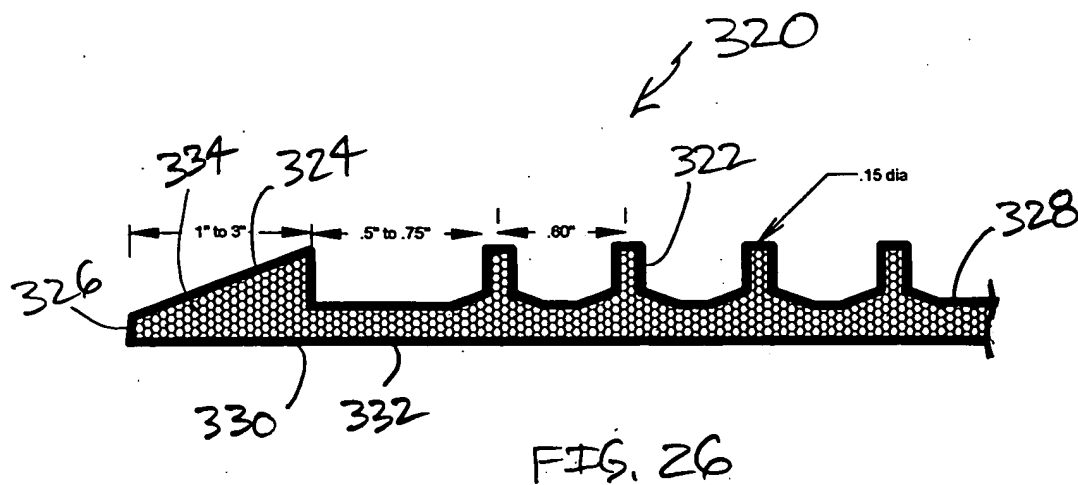
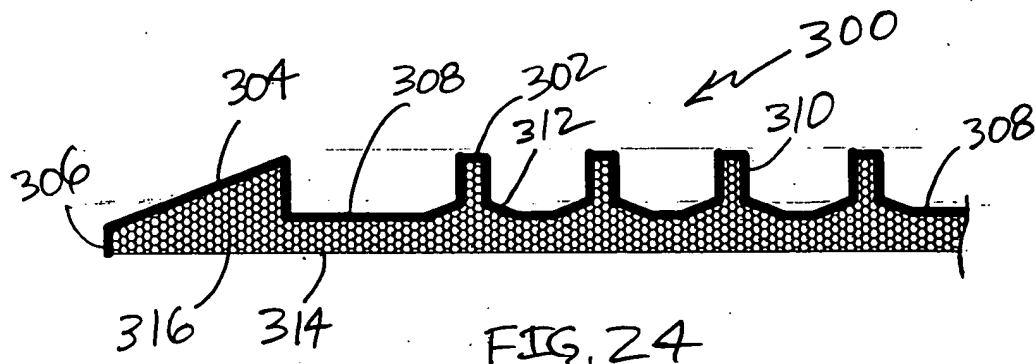


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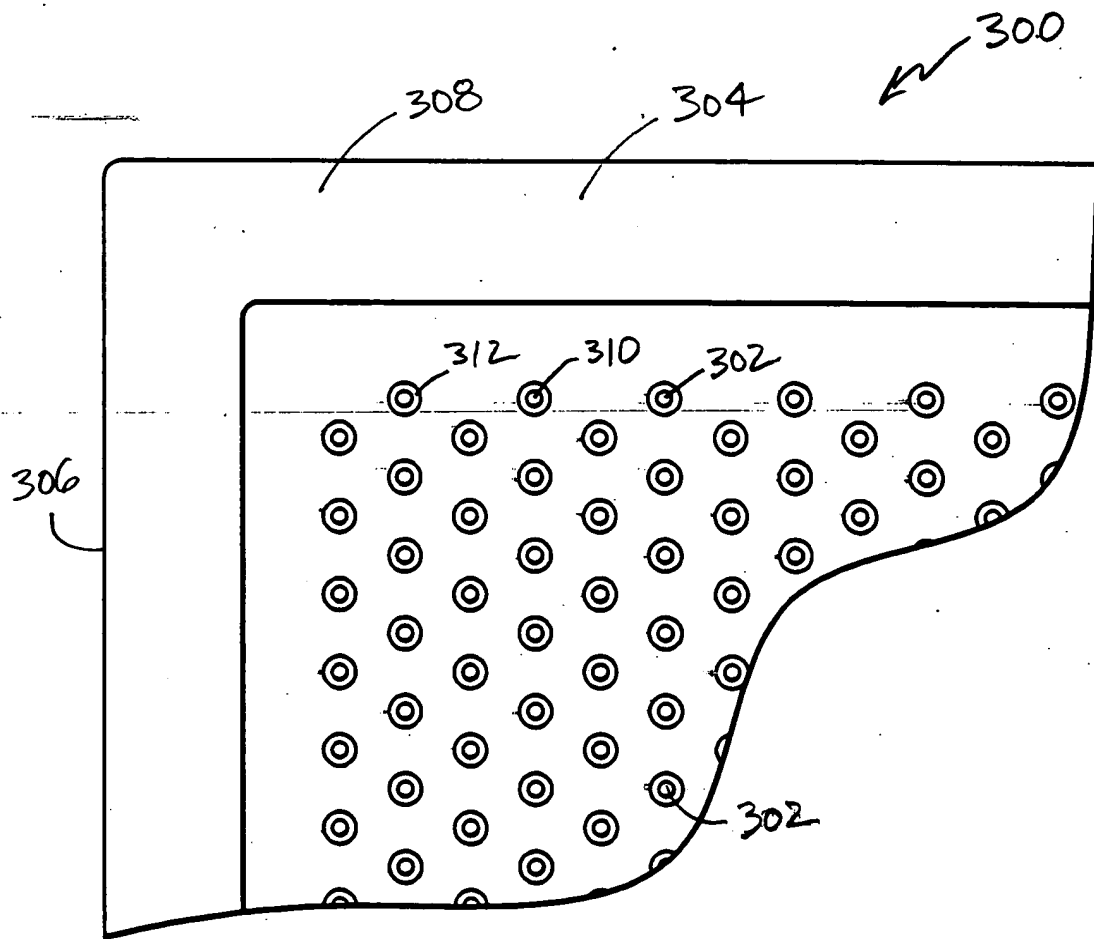


FIG. 25

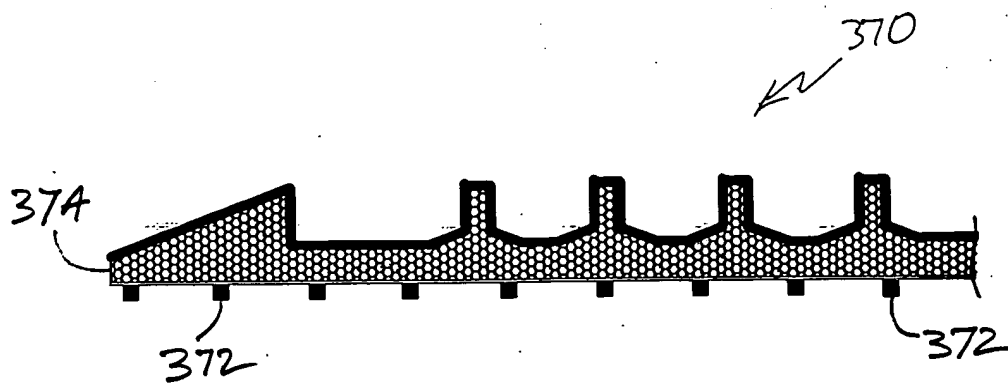


FIG. 28

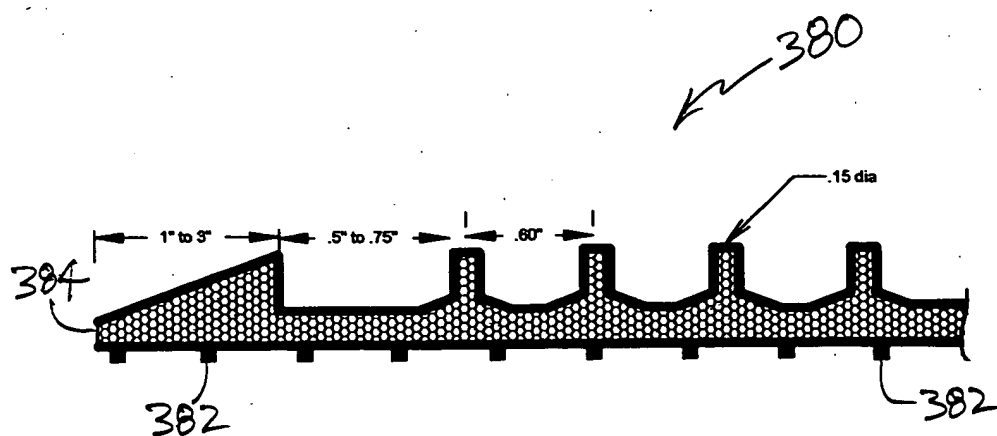


FIG. 29

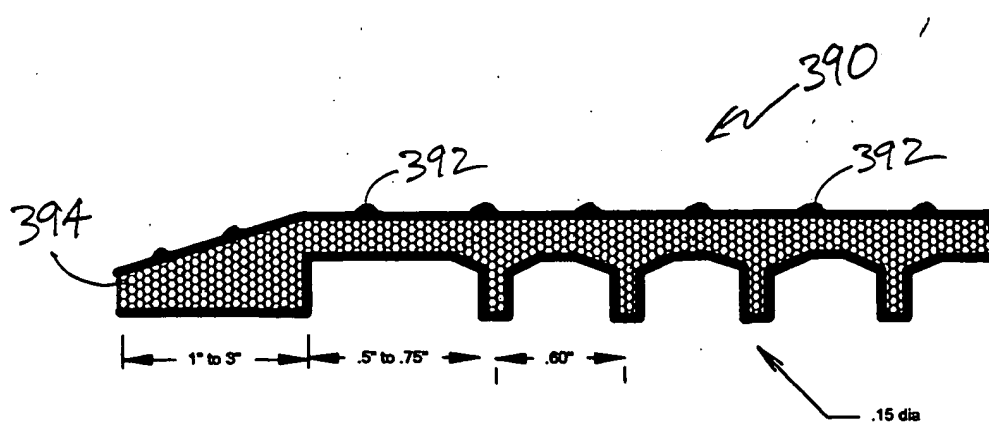
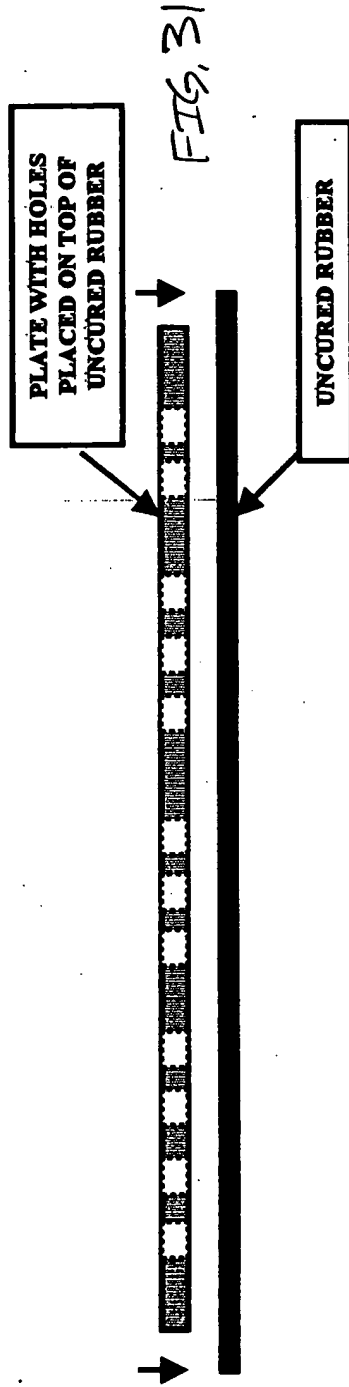


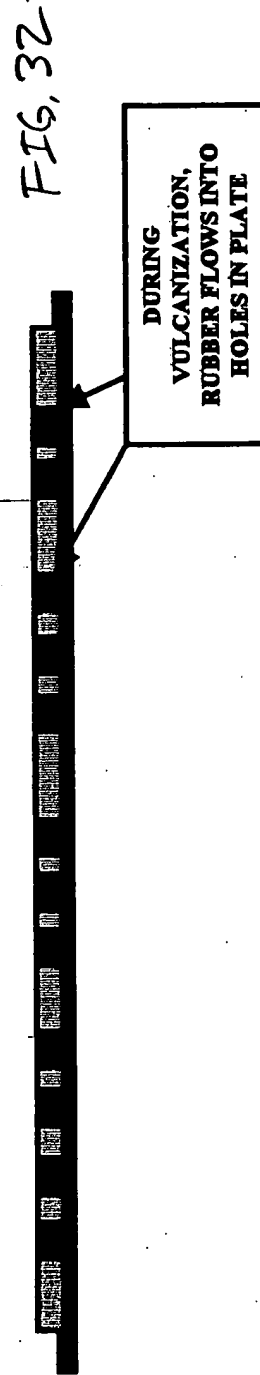
FIG. 30

# MOLDING PROCESS

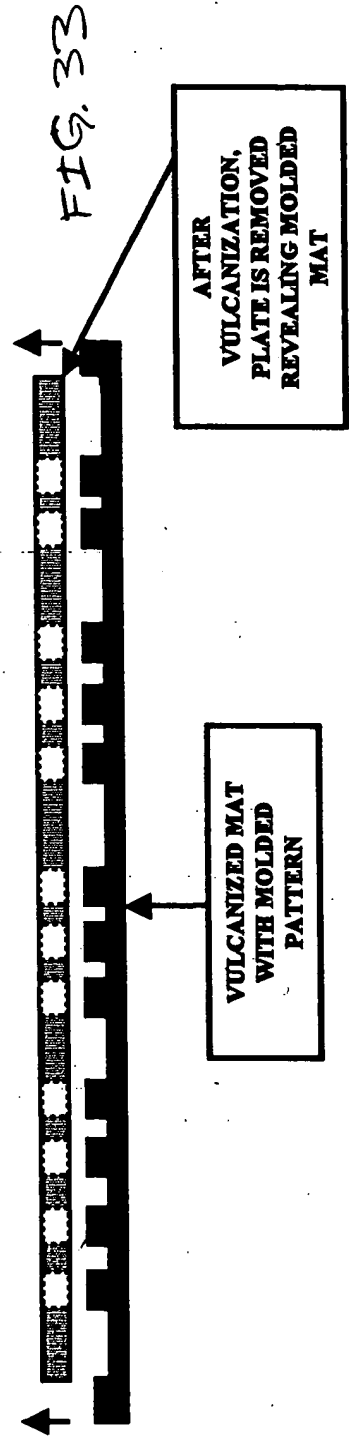
1. MAT MAKE-UP



2. VULCANIZATION



3. AFTER  
VULCANIZATION



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**BACK OF THE MAT SURFACE DETAIL**

BACK OF MAT MAY  
HAVE SMOOTH  
TEXTURE

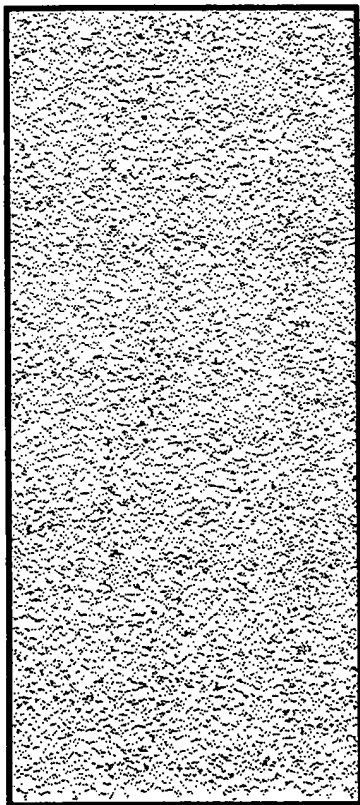


FIG. 34

BACK OF MAT MAY  
HAVE ROUGH  
TEXTURE

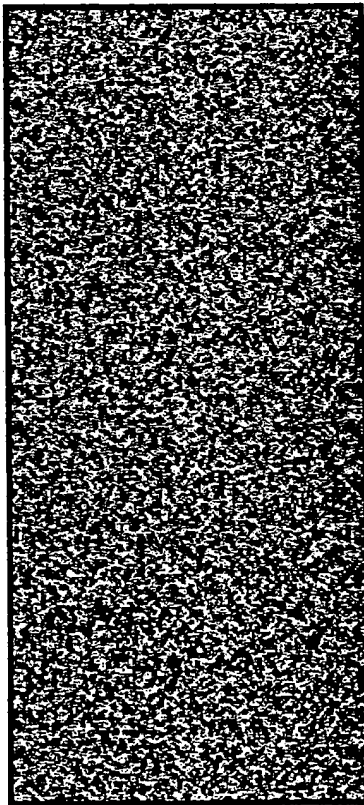


FIG. 35

BACK OF MAT MAY  
HAVE CRIPPER  
TEXTURE OF  
SMALL RAISED  
NUBS OR SIMILAR  
VARIANT

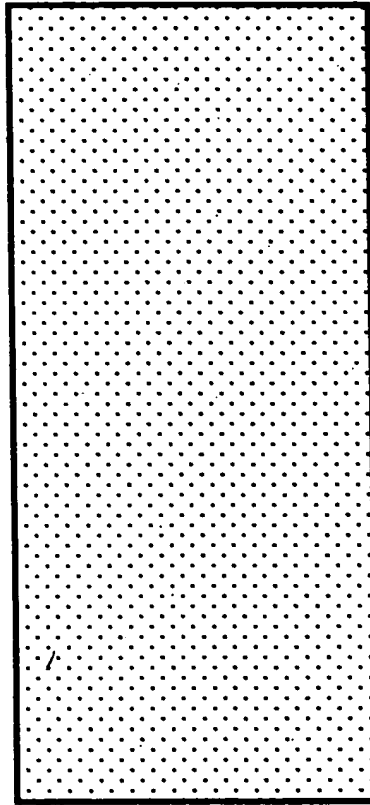


FIG. 36



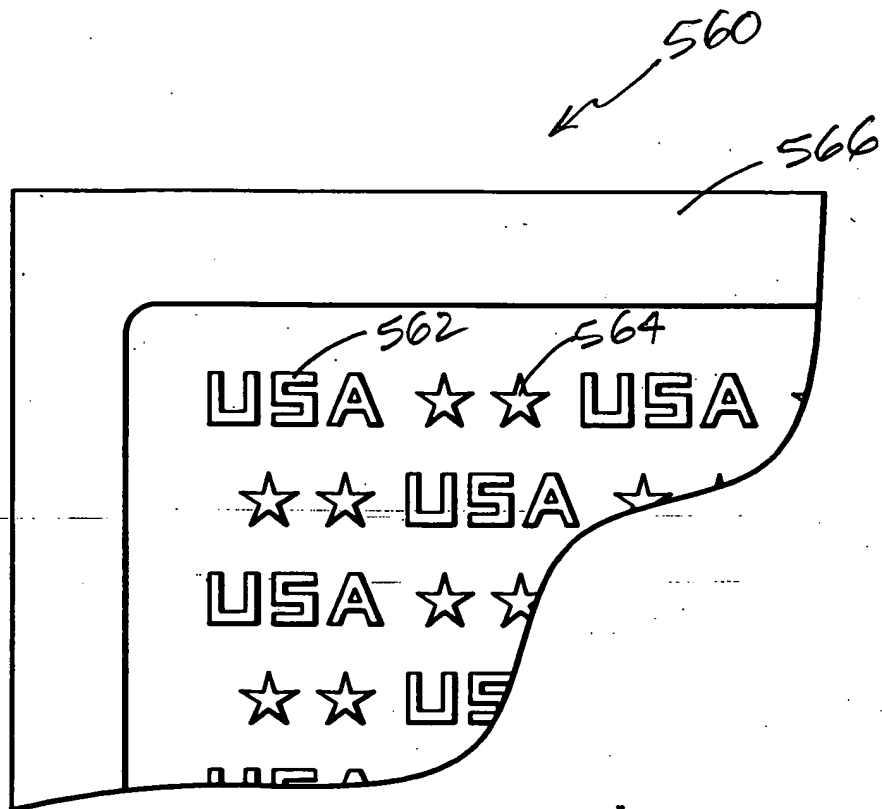


FIG. 44

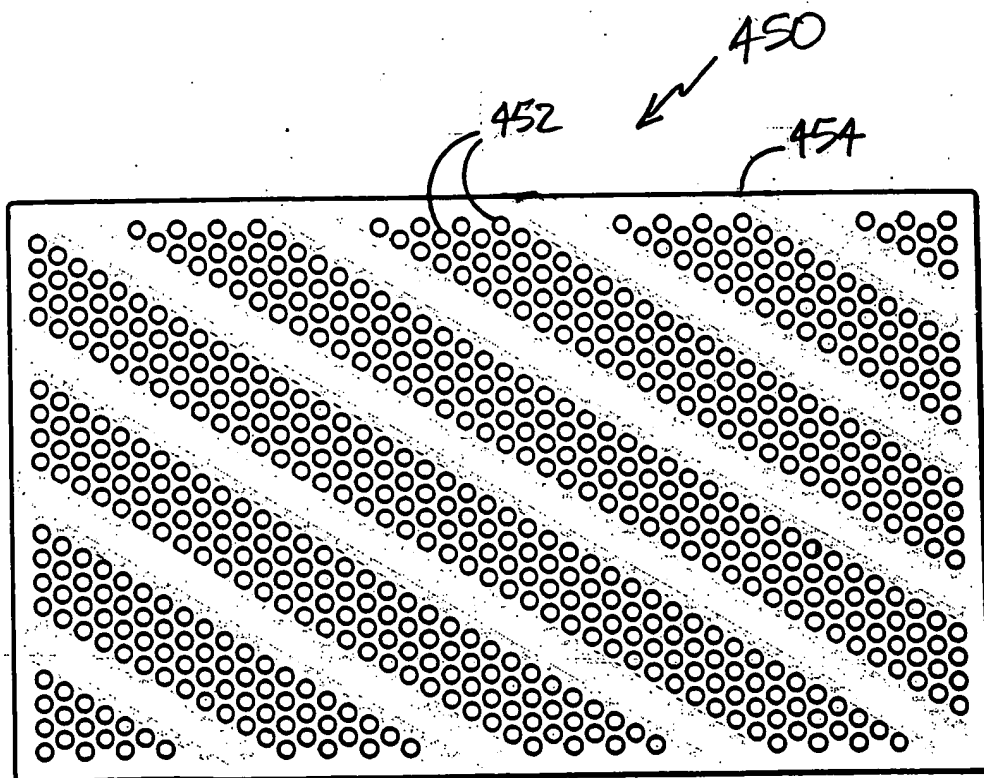


FIG. 37

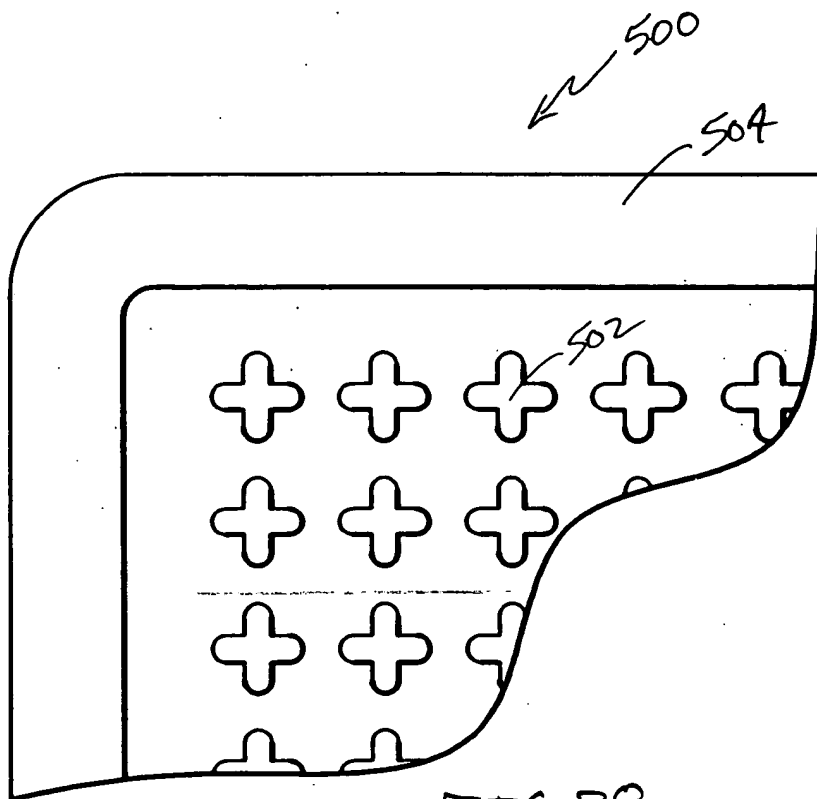


FIG. 38

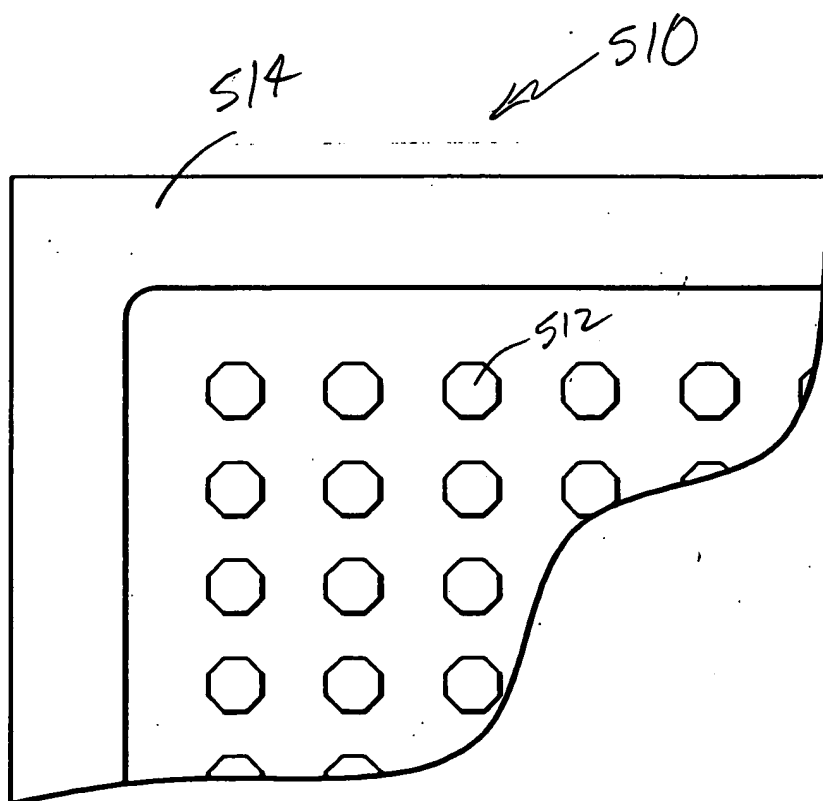


FIG. 39

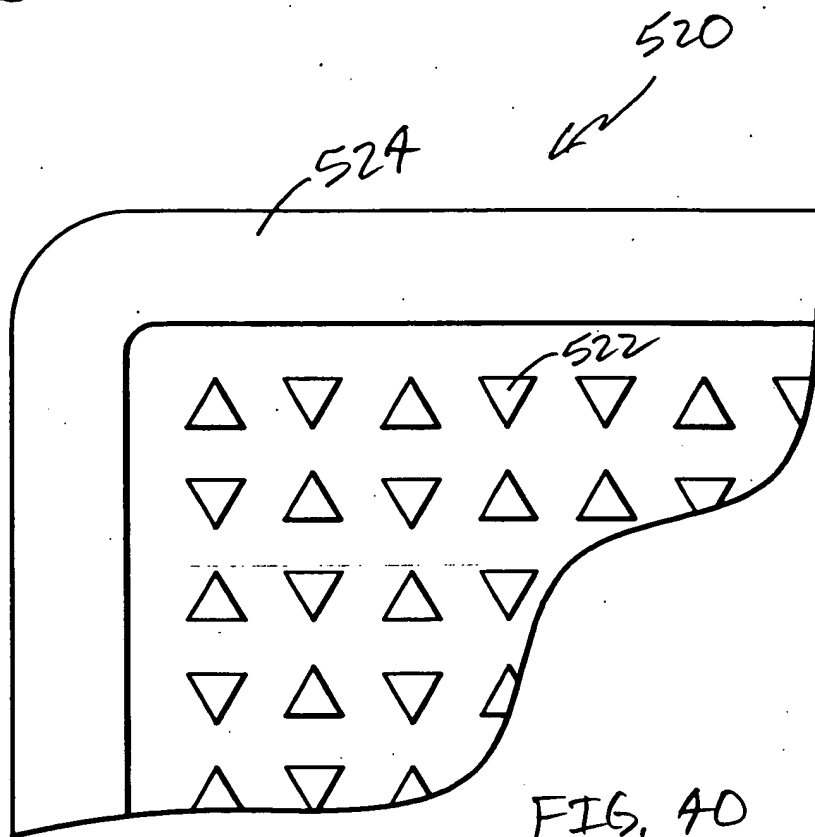


FIG. 40

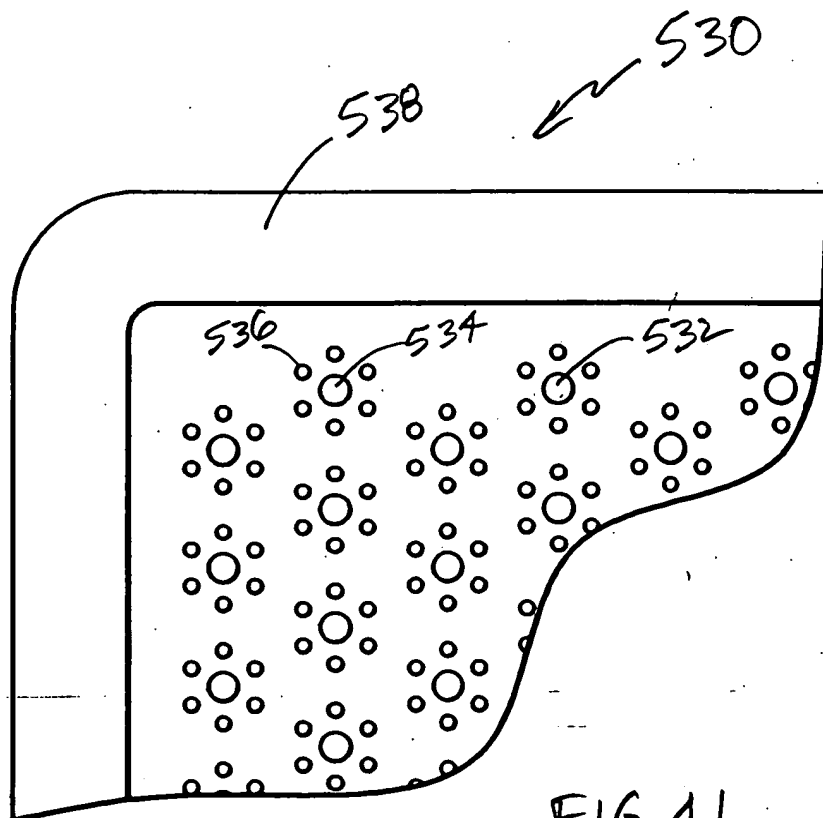


FIG. 41

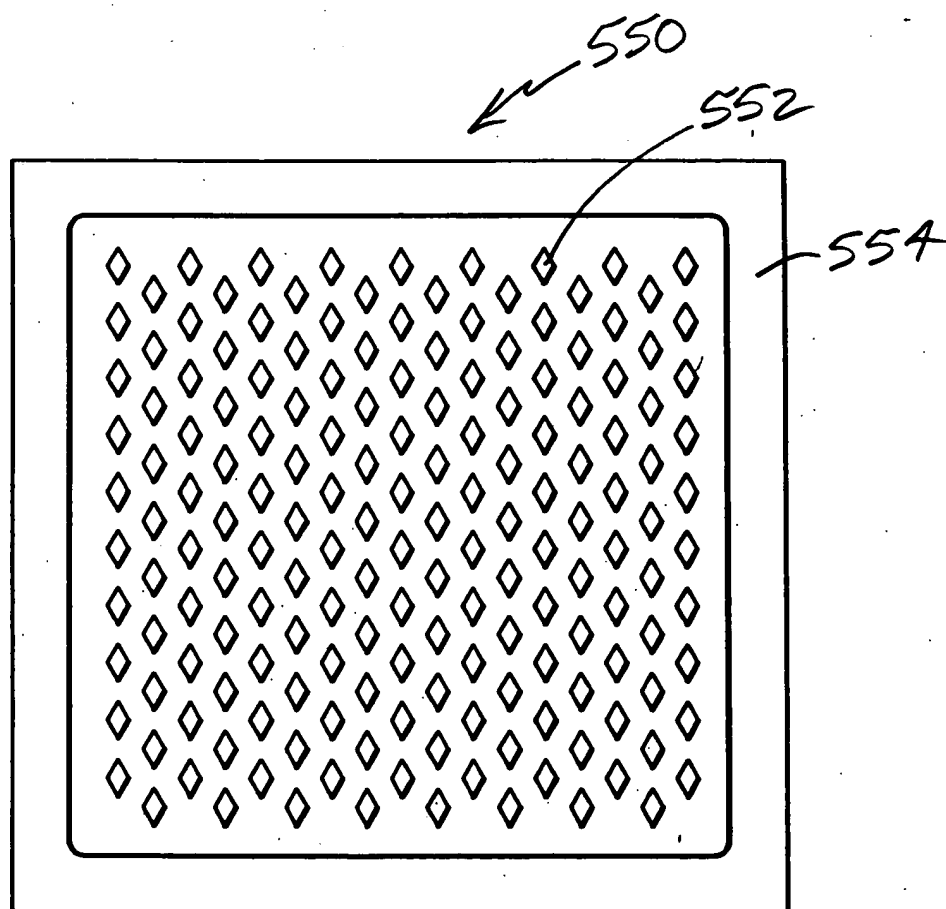
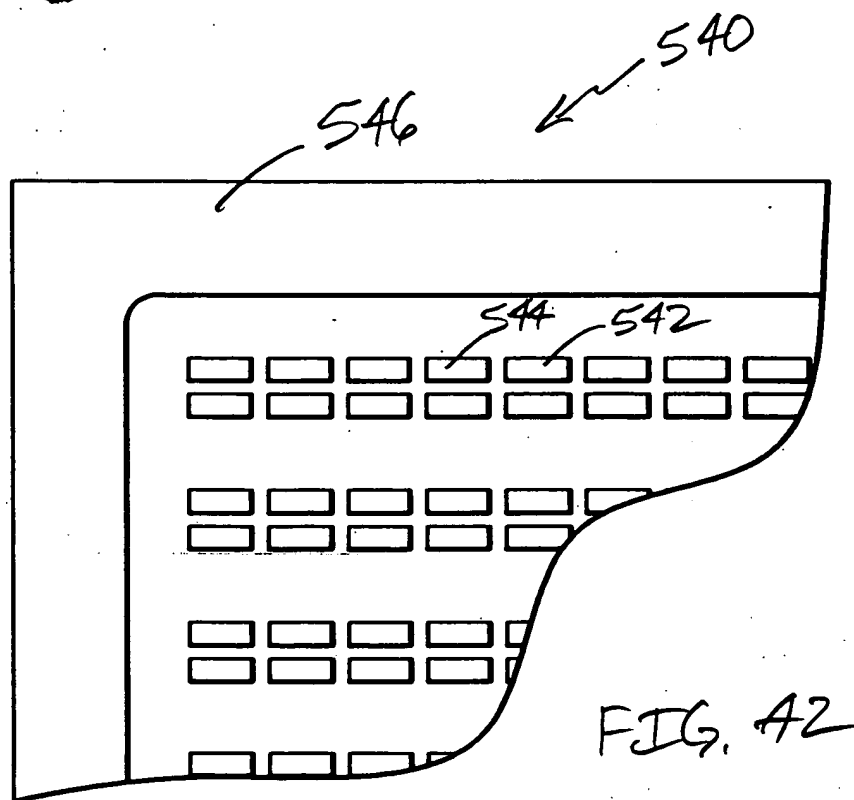


FIG. 43

# MOLDING PROCESS

